



Industrial IoT IFM moneo & Smart Sensors

Components for deploying your Industrial IoT projects



Description of the teaching aid

Moneo, IFM's IIoT platform industry and production, bridges the gap between the operational (OT - Workshop) and informational (IT - ERP, MES...) levels. Data generated by sensors in production facilities can be easily read and processed.

The benefits of Monéo :

- An open technology platform
- More efficient installations
- Early detection of damage
- Adaptable solutions and systems
- Possibility of declaring maintenance work orders
- Tracking maintenance operations
- Maintenance history

IFM Monéo kit for multi-machine IOT deployment (Ref: IO11)

✓ This kit contains :

- ▶ 4-port IO-Link master
- ▶ Vibration sensor
- ▶ Temperature sensor and transmitter
- ▶ Speed control sensor
- ▶ Wi-Fi access
- ▶ Set of cords
- ▶ **Industrial PC with the following software configuration:**
 - IIoT platform as a basis for moneo applications (Moneo OS license)
 - Parameter-setting software for configuration and diagnostics IO-Link devices (Moneo configure license)
 - Real-time maintenance software for maintenance conditional preventive and analysis (Moneo RTM license)
 - Data interface to IO-Link master (Moneo EdgeConnect AL LIC)
 - 25 information points to transmit process values (Moneo Infopoint license)

The IFM Moneo environment is second to none when it comes to connecting several systems



IO-Link Master & USB Configurator" pack (REF IO10)

✓ This **Sensor Pack** contains :

- ▶ Profinet IO-Link master for 8 IO-Links
- ▶ Wi-fi access
- ▶ IO-Link data distributor
- ▶ 24VDC power supply
- ▶ Bluetooth IO-Link adapter
- ▶ Y-distributor adapter
- ▶ IO-Link USB master kit
- ▶ Cord set

It increases the number of sensors connected to Moneo.



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BTS Electrotechnique, BTS MS, BTS CRSA
IUT, Universities

THEMES ADDRESSED

Industrial Maintenance, Production Control,
Electrical Engineering and Automation,
Automation & Control, Design and Development.

Highlights

- ✓ Learn about the latest technologies in **intelligent industrial sensors and monitoring solutions**
- ✓ **Scalable solution ideal for project activities**
- ✓ Programming dashboards in Monéo

Educational activities

- ✓ Sensor parameterization
- ✓ Setting up communication with an IO-Link Master
- ✓ Programming dashboards in Monéo
- ✓ Alarm creation

The kits are delivered with a detailed procedure to facilitate implementation on systems by teaching teams and learners. Any integration of these kits on a machine by ERM Automatismes will be subject to a quotation.





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Examples of sensors that can be used with the Moneo platform

Energy measurement" package (Ref IO00)

✓ This **Sensor Pack** contains :

- ▶ Modular three-phase energy meter
- ▶ IO-Link compressed air meter
- ▶ Set of cords, clamps and fittings



IO-Link Vibration and Temperature Pack (Ref IO01)

✓ This **Sensor Pack** contains :

- ▶ Capacitive vibration sensor
- ▶ Electronic box for temperature sensor
- ▶ Set of cords
- ▶ 2 Temperature sensors



Detection, Counting, Distance IO-Link" package (Ref IO02)

✓ This **Sensor Pack** contains :

- ▶ Inductive proximity switch
- ▶ 0 to 200 Hz IO-Link speed controller
- ▶ IO-Link counter module
- ▶ IO-Link inductive proximity switch
- ▶ IO-Link optoelectric sensor
- ▶ Set of cords



Hydraulics, Pressure, Level and Temperature" package (Ref IO03)

✓ This **Sensor Pack** contains :

- ▶ Pressure sensor
- ▶ Level sensor
- ▶ Temperature sensor
- ▶ Set of cords



Light beacon and IO-Link circuit-breaker" pack (REF IO04)

✓ This **Sensor Pack** contains :

- ▶ IO-Link multi-channel electronic circuit breaker
- ▶ RGB LED beacon with IO-Link buzzer
- ▶ IO-Link humidity and temperature
- ▶ Set of cords



This pack is specifically designed for cabinet connectivity. electric.



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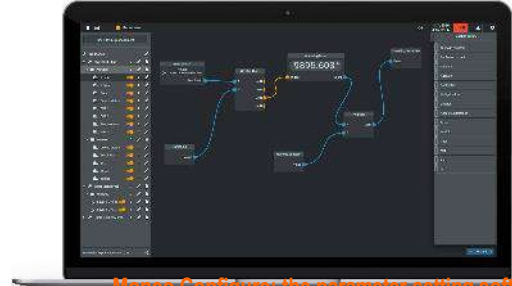


Moneo OS: The IIoT platform

The moneo OS application offers all the functions of modern IIoT software.

The software allows you :

- Create users and administer them in different groups (users can be defined as admin, user and visitor)
- Generate a clear numerical representation
- Adapt process values



Moneo Configure: the parameter setting software package

With just a few clicks, many IFM IO-Link components and IO-Link masters can be parameterized. To facilitate the integration of devices from other manufacturers, a connection to the IODD is integrated.

The software allows you :

- Quickly detect and display IO-Link networks
- Visualize up to two process data with the same unit on the same graph, for configuration and diagnostics of IO-Link devices
- Parameterize and monitor sensors without requiring PLCs



Moneo RTM: analysis software

Thanks to the innovative condition-based preventive maintenance system, users can quickly find out the status their plant and collect important process information.

The software allows you :

- Create user-specific dashboards
- To be informed quickly in the event of deterioration and avoid any failure
- Large-scale data analysis



Moneo edgeConnect: the communications interface

Moneo edgeConnect connects devices and data sources to moneo OS.

The software allows you :

- Read IFM IO-Link master with connected IO-Link sensors
- Read an electronic vibratory diagnosis of the entire IFM sensors connected



Moneo infopoints: data volume

With monéo infopoints, the volume of data from connected devices can be adapted and extended as required.

Depending on the number info points, the size and scope of applications can be individually.





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Example of deployment on an Ermaflex production line



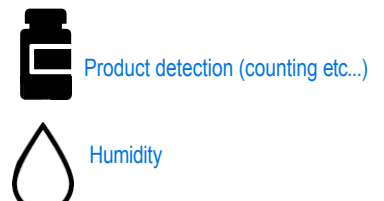
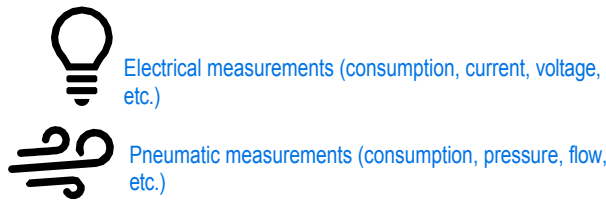
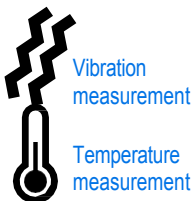
moneo application journey

This **system** requires: use of a Moneo IO11 kit for multiple machines

All alerts are sent by e-mail



Legend





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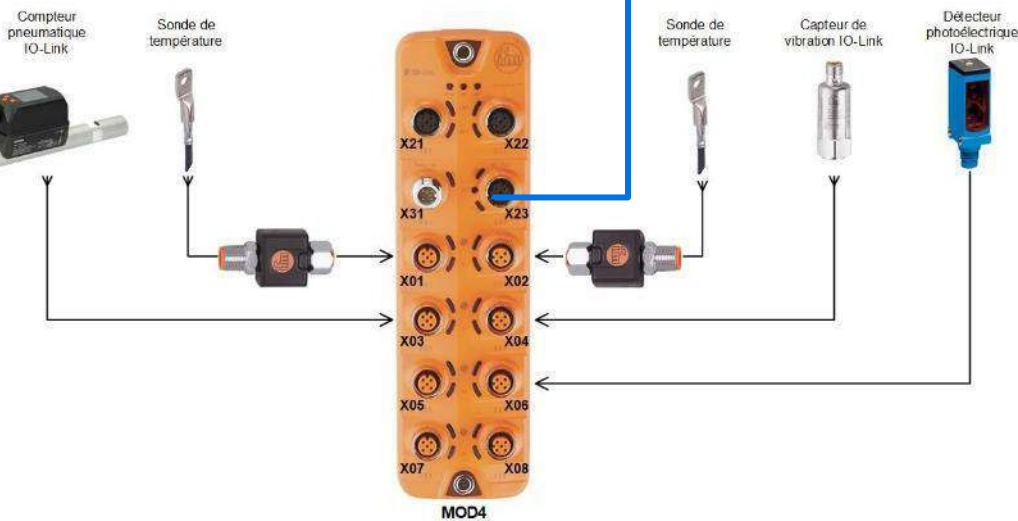
Example of hardware architecture for deployment on 2 systems



IO11

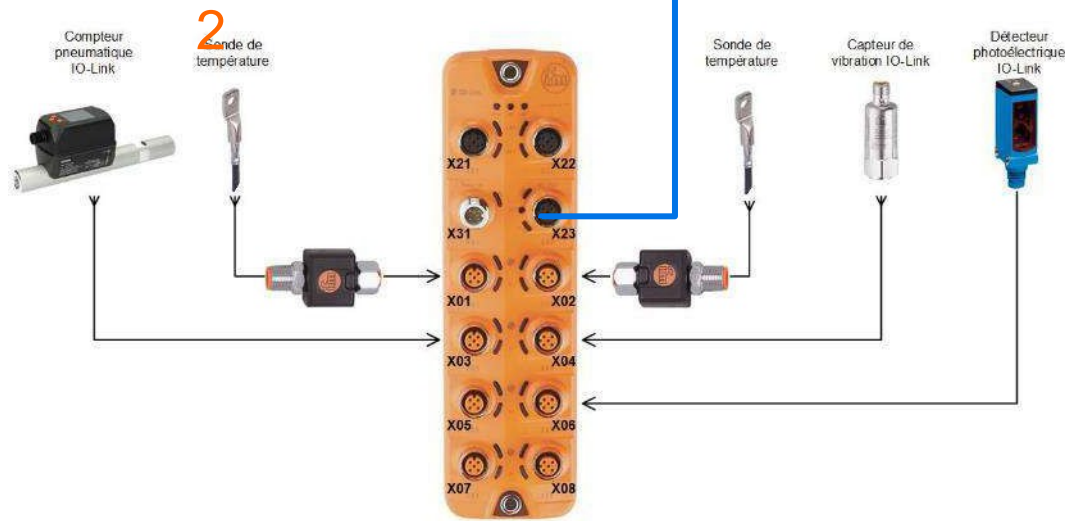
Industrial PC for IoT

Machine 1



IO-Link Master

Machine 2



IO-Link Master



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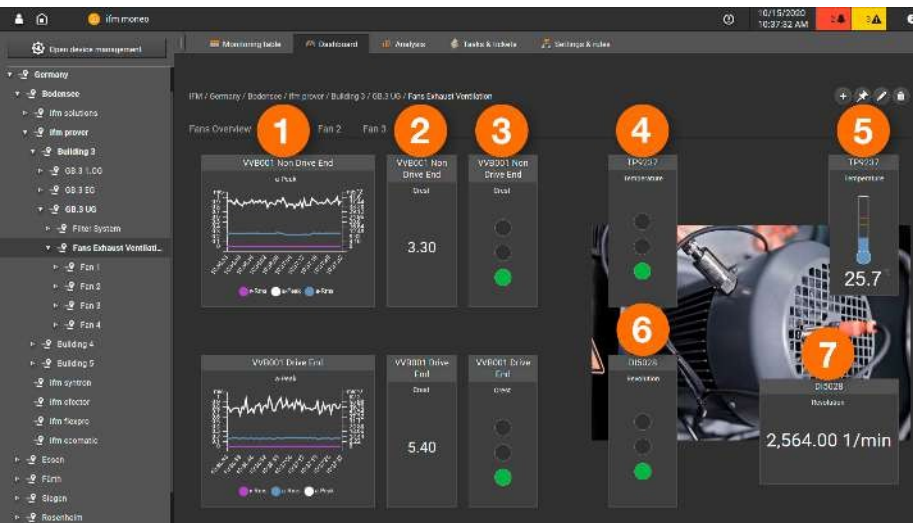
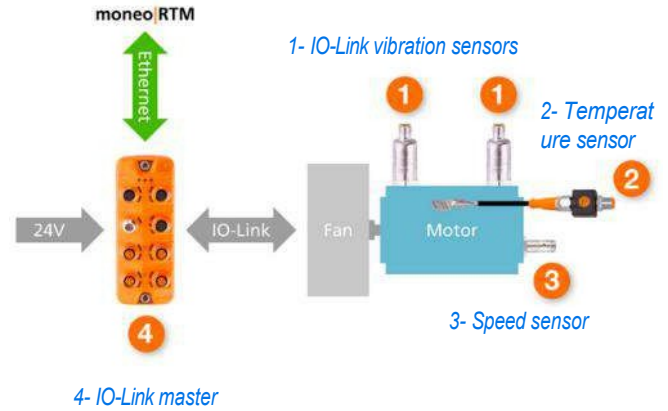
Use : Vibration monitoring of fans in a suction system with moneo RTM

Starting situation

There was no consistent, continuous status of the fans, and a fault detected too late could bring the entire production line to a halt.

- ▶ **Objective:** To ensure continuous monitoring of the fans, flexible, preventive maintenance in line with needs .
- ▶ **Realization:** moneo RTM makes condition-based maintenance possible
- ▶ **Success criteria:** Early detection of impending fan damage, Planning of repair operations to reduce plant downtime.

Structure du système



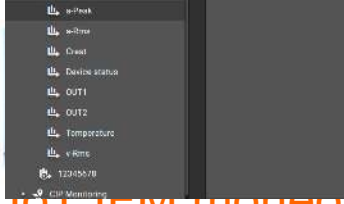
Dashboard

1 Overview of characteristic vibration values:

- v-Rms, a-Peak and a-Rms
- 2 : Crest Factor bearing condition assessment
- 3 Crest Factor
- 4: Traffic of temperature value
- 5 Current motor surface temperature
- 6 : Tricolour display rotation speed
- 7 Current motor speed

Analysis

- 1 Motor speed curve
- 2 Motor speed trend
- 3 VVB peak value



Industrial IoT Platform & Smart Sensors

Components for deploying your Industrial IoT projects





IO-Link IFM smart sensor case

Applied study and deployment of IO-Link intelligent sensors

Description of the teaching aid

The IFM IO-Link Smart Sensors Kit contains several types of IO-Link smart sensors associated with an IO-Link master. Each sensor can be parameterized and tested using the Kit's accessories. The Monéo configure software communicates with the IO-Link Master, enabling data to be viewed locally.

The MQTT communication available in the IO-Link Master, will enable it to communicate data with third-party systems or software.

The variety of components in this case allows you to discover completely different components, sensors, actuators...

Some sensors enable intelligent tasks and predictive maintenance

Common features of sensors and applications

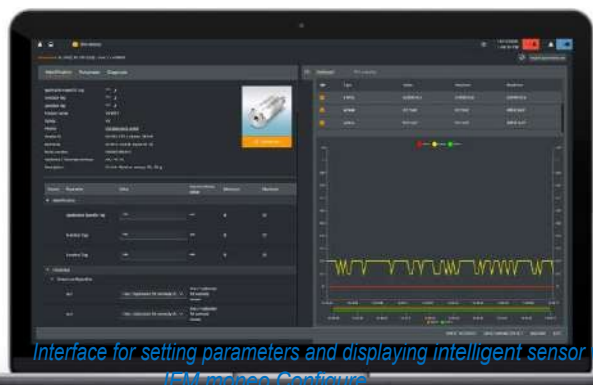
Sensors and actuators can be configured the "moneo Configure" configuration environment.

They are associated with the IFM IO-Link Master, which includes 2 network cards (1/ PLC communication - 2/ IoT network with MQTT).

Contents

The case consists mainly of :

- ✓ An 8-port IO-Link master with TCP/IP and Profinet communications
- ✓ Bluetooth IO-Link adapter for retrieving sensor values via tablet/smartphone interface
- ✓ An opto-electronic sensor (distance measurement) IO-Link
- ✓ A position sensor for 1/4-turn IO-Link actuators
- ✓ 1-10 bar IO-Link pressure sensor (air pressure)
- ✓ IO-Link humidity and temperature
- ✓ An RGB light beacon+ Buzzer IO-Link
- ✓ An inductive proximity switch with speed control function
- ✓ Accessories for sensor testing.



Interface for setting parameters and displaying intelligent sensor values: IFM moneo Configure

Reference

- ✓ IO15: IO-Link IFM smart sensor case

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IO-Link IFM smart sensor case

Highlights

- ✓ Tackle the full range of IO-Link intelligent industrial actuators and sensors
- ✓ Delivered with practical turnkey activities
- ✓ Simple interface with dashboard-style indicators

Educational activities

- ✓ Sensor parameterization
- ✓ Connecting IO-Link components
- ✓ Discovering and understanding the particularities of IO-Link (what are its benefits for the maintenance profession?)
- ✓ Setting up communication between an IO-Link master and a PC in MQTT mode
- ✓ Production of dashboards on moneo



IO-Link IFM smart sensor case

Applied study and deployment of IO-Link intelligent sensors

IO-Link Cabling practical activity

- ✓ **Study of master and sensor wiring:**
Wire the equipment according to the instructions given
Answer the question "How can I guarantee watertightness?"
- ✓ **Master and sensor wiring :**
Procedure for tightening and dismantling Ecolink plugs and socket-outlets

Learning activity "Remote sensor in SIO / IO-Link mode

- ✓ **Master and sensor wiring :**
Wire the equipment as indicated
- ✓ **Master IP address configuration**
- ✓ **Case studies**
Setting the scene, modifying specifications, calculating parameters sensor,...

Learning activity "DI5029 sensor replacement and restoration

- ✓ **Master and sensor wiring :**
Connecting devices
- ✓ **The various parameter restoration modes**
up, configure port and set sensor to factory setting
- ✓ **Configuration of backup and restore mode:**
Mode "type compatible V1.0 device", Mode "type compatible V1.1 device",...
- ✓ **Conclusion**

Learning activity "Changing the OGD582 sensor and restoring the configuration".

- ✓ **Master and sensor wiring :**
Connecting devices
- ✓ **The various parameter restoration modes**
up, configure port and set sensor to factory setting
- ✓ **Configuration of backup and restore mode:**
Mode "type compatible V1.0 device", Mode "type compatible V1.1 device",...
- ✓ **Conclusion**

Learning activity "Discovering the MVQ101 sensor".

- ✓ **Master and sensor wiring :**
Connecting devices
- ✓ **Discovering the sensor**
Setting up the situation, sensor configuration (detection state wear, contamination and blockage)

DI5029 sensor parameterization" learning activity

- ✓ **Master and sensor wiring :**
Connecting devices
- ✓ **Discovering the sensor**
Setting the scene, window mode, sensor configuration and process data structure
- ✓ **Data processing and visualization (Moneo Os):**
Monitoring, dashboard and analysis

Training activity "Pressure monitoring with MVQ101 & PV8004".

- ✓ **Master and sensor wiring :**
Connecting devices
- ✓ **Setting the scene**
Sensor parameterization and pneumatic connection
- ✓ **Creation monitoring tools on Moneo OS:**
Monitoring panel, creation, alarm and warning creation, ...

Learning activity "Controlling a DV2130 signal lamp with Moneo".

- ✓ **Master and sensor wiring :**
Connecting devices
- ✓ **Setting the scene**
Set sensor parameters and program signal lamp



configuration "



Moneo Blue" learning activity

- ✓ **Master and sensor wiring :**
Connecting devices
- ✓ **Using the Moneo Blue application**
master IP address, MVQ101 sensor dashboard, sensor parameterization, sensor data logging,...

PV8004 sensor parameterization" learning activity

- ✓ **Master and sensor wiring :**
Connecting devices
- ✓ **Discovering the sensor**
Setting the scene

